



# Test Report: HEP-240-48

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240W Single Output Switching Power Supply

## ■ DESIGN VERIFY TEST

Output Function Test

Input Function Test

Protection Function Test

Other Test

Component Stress Test

## ■ SAFETY & E.M.C. TEST

Safety Test

E.M.C. Test

## ■ RELIABILITY TEST

DESIGN VERIFY TEST

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	RIPPLE & NOISE	V1: 250 mVp-p (Max)	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	V1: 45.6 mVp-p (Max)
2	OUTPUT VOLTAGE ADJUST RANGE	CH1: 44.8 V~51.2 V	I/P: 230 VAC I/P:115VAC O/P:MIN LOAD Ta:25°C	43.24V~ 52.69 V /230VAC 43.24V~ 52.69 V/115VAC
3	CURRENT ADJ RANGE	2.5A~ 5 A	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	0.296 A~ 5.42 A
4	OUTPUT VOLTAGE TOLERANCE	V1: -1 % ~ 1 % (Max)	I/P: 100 VAC /305VAC O/P:FULL/ 0 % LOAD Ta:25°C	V1: 0.2 %~-0.2 %
5	LINE REGULATION	V1: -0.5% ~ 0.5 % (Max)	I/P:100 VAC ~305 VAC O/P:FULL LOAD Ta:25°C	V1: 0.02 %~-0.02 %
6	LOAD REGULATION	V1: -0.5% ~ 0.5 % (Max)	I/P: 230 VAC O/P:FULL ~MIN LOAD Ta:25°C	V1: 0.2 %~-0.2 %
7	SET UP TIME	230VAC/ 500 ms (Max) 115VAC/ 1000 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 362 ms 115 VAC/ 704 ms
8	RISE TIME	230VAC/ 80 ms (Max) 115VAC/ 80 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 48.5 ms 115 VAC/ 47.8 ms
9	HOLD UP TIME	230VAC/ 15 ms (Typ) 115VAC/ 15 ms (Typ)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 22 ms 115 VAC/ 22 ms
10	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	TEST:< 5 %
11	DYNAMIC LOAD	V1: 4800 mVp-p	I/P: 230 VAC O/P:(1)FULL /Min LOAD 90%DUTY/1KHZ Ta:25°C	357mVp-p

### INPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT
1	INPUT VOLTAGE RANGE	90VAC~305 VAC	I/P:TESTING O/P:FULL LOAD Ta:25°C	68V~305V
			I/P: (1)LOW-LINE-3V=87 V (2)HIGH-LINE=305 V O/P:FULL/MIN LOAD ON: 30 Sec . OFF: 30 Sec 10MIN ( AC POWER ON/OFF NO DAMAGE )	TEST: OK
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE	I/P: 100 VAC ~305VAC O/P:FULL~MIN LOAD Ta:25°C	OK
3	POWER FACTOR	0.95/ 230 VAC FULL LOAD (TYP) 0.98/ 115 VAC FULL LOAD (TYP) 0.92/ 277 VAC FULL LOAD (TYP)	I/P: 230 VAC I/P: 115 VAC I/P: 277 VAC O/P:FULL LOAD Ta:25°C	PF=0.954 /230V/100%LOAD PF=1 /115V/100%LOAD PF= 0.945 /277V/100%LOAD
4	EFFICIENCY	93 % (TYP)	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	94.1 %
5	INPUT CURRENT	230 V/ 1.3 A (Typ) 115 V/ 2.5 A (Typ) 277V/ 1.1 A (Typ)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	I = 1.15 A/ 230VAC I = 2.24 A/ 115VAC I =0.97 A/ 277VAC
6	INRUSH CURRENT	230 V/ 75A (Typ) COLD START	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	I = 66 A/ 230VAC

### PROTECTION FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT
1	OVER LOAD PROTECTION	105%~125 %	I/P: 305 VAC I/P: 230 VAC I/P: 100 VAC O/P:TESTING Ta:25°C	116.4 %/305VAC 116.4 %/ 230VAC 116.3 %//100VAC Constant Current Limiting
2	OVER VOLTAGE PROTECTION	V1: 55 V~ 63V	I/P: 305 VAC I/P: 230 VAC I/P: 90 VAC O/P:MIN LOAD Ta:25°C	58.34 V/305VAC 58.64 V/ 230VAC 58.71 V/ 90VAC Shut down Re- power ON
3	OVER TEMPERATURE PROTECTION	NO DAMAGE	I/P: 230 VAC O/P:FULL LOAD	O.T.P. Active Shut down o/p volotage , recovers automatically after temperature goes down
4	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 305VAC O/P: FULL LOAD Ta:25°C	NO DAMAGE Constant Current Limiting

## COMPONENT STRESS TEST

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT
1	Power Transistor ( D to S) or (C to E) Peak Voltage	Q4 Rated 16A/600V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on (2) Output Short (3)Full load continue Ta : 25°C	(1) 460 V (2) 458 V (3) 454 V
2	Diode Peak Voltage	Q101 Rated 30A/150V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 108 V (2) 19 V (3) 108 V
		Q102 Rated 30A/150V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 110 V (2) 32 V (3) 108 V
3	Input Capacitor Voltage	C5 Rated: NCC: 150μ/450 V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 428.7 V (2) 438.2 V (3) 438 V
4	Control IC Voltage Test	U 70 Rated 8.85V~16 V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta : 25°C	(1) 14.02 V (2) 13.978 V (3) 13.987 V
5	P.F.C Transistor ( D to S) or (C to E) Peak Voltage	Q1 Rated 20.7A/600V	I/P : High-Line +3V = 308 V O/P : (1)Full Load Turn on (2)Output Short (3)Full load continue Ta : 25°C	(1) 510 V (2) 452 V (3) 492 V

## SAFETY & EMC TEST

### SAFETY TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT
1	WITHSTAND VOLTAGE	IEC60950-1 I/P-O/P: 3.75KVAC/min I/P-FG:2KVAC/min<4.5mA O/P-FG1.5KVAC/min	I/P-O/P: 4 KVAC/min I/P-FG: 2.4KVAC/min O/P-FG:1.8KVAC/min Ta:25°C	I/P-O/P: 4.8 mA I/P-FG: 4.4 mA O/P-FG: 2.42 mA NO DAMAGE
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ I/P-FG: 500VDC>100MΩ O/P-FG:500VDC>100MΩ	I/P-O/P: 500 VDC I/P-FG: 500 VDC O/P-FG: 500 VDC Ta:25°C	I/P-O/P: 14.7 GΩ I/P-FG: 2.89 GΩ O/P-FG: 20.4 GΩ NO DAMAGE
3	GROUNDING CONTINUITY	IEC60950-1 FG(PE) TO CHASSIS OR TRACE < 100 mΩ	40A / 2min Ta:25°C	13 mΩ
4	LEAKAGE CURRENT	IEC60950-1 < 0.75 mA / 277VAC	I/P: 277 VAC O/P:Min LOAD Ta:25°C	L-FG: 0.36 mA N-FG: 0.36 mA

### E.M.C TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT
1	HARMONIC	EN61000-3-2 CLASS A	I/P: 230VAC/50HZ LOAD:FULL LOAD O/P:100% LOAD Ta:25°C	PASS
2	CONDUCTION	EN55022 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL/50% LOAD Ta:25°C	PASS Test by certified Lab
3	RADIATION	EN55022 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab
4	E.S.D	EN61000-4-2 INDUSTRY AIR:8KV / Contact:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A
5	E.F.T	EN61000-4-4 INDUSTRY INPUT: 2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A
6	SURGE	IEC61000-4-5 INDUSTRY L-N :3KV L,N-PE:6KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A

## Reliability Test

NO	TEST ITEM	SPECIFICATION	TEST CONDITION	RESULT																																																												
1	TEMPERATURE RISE TEST	MODEL : HEP-240-24 1. ROOM AMBIENT BURN-IN : 1.5 HRS I/P : 230VAC O/P : FULL LOAD Ta= 26.5 °C 2. HIGH AMBIENT BURN-IN : 12 HRS I/P : 230VAC O/P : FULL LOAD Ta= 61.7 °C	<table border="1"> <thead> <tr> <th>NO</th> <th>Position</th> <th>ROOM AMBIENT Ta= 26.5 °C</th> <th>HIGH AMBIENT Ta= 61.7 °C</th> </tr> </thead> <tbody> <tr><td>1</td><td>LF1</td><td>64.0°C</td><td>91.1°C</td></tr> <tr><td>2</td><td>C1</td><td>61.3°C</td><td>89.3°C</td></tr> <tr><td>3</td><td>LF2</td><td>63.4°C</td><td>91.2°C</td></tr> <tr><td>4</td><td>BD1</td><td>64.0°C</td><td>92.7°C</td></tr> <tr><td>5</td><td>L2</td><td>62.7°C</td><td>90.9°C</td></tr> <tr><td>6</td><td>L1</td><td>61.5°C</td><td>89.9°C</td></tr> <tr><td>7</td><td>Q1</td><td>64.7°C</td><td>93.2°C</td></tr> <tr><td>8</td><td>U1</td><td>61.5°C</td><td>90.2°C</td></tr> <tr><td>9</td><td>TSW1</td><td>64.1°C</td><td>92.7°C</td></tr> <tr><td>10</td><td>Q3</td><td>65.1°C</td><td>93.3°C</td></tr> <tr><td>11</td><td>T1</td><td>79.0°C</td><td>106.6°C</td></tr> <tr><td>12</td><td>Q101</td><td>69.6°C</td><td>98.3°C</td></tr> <tr><td>13</td><td>C102</td><td>66.5°C</td><td>94.9°C</td></tr> <tr><td>14</td><td>LF101</td><td>71.8°C</td><td>100.1°C</td></tr> </tbody> </table>	NO	Position	ROOM AMBIENT Ta= 26.5 °C	HIGH AMBIENT Ta= 61.7 °C	1	LF1	64.0°C	91.1°C	2	C1	61.3°C	89.3°C	3	LF2	63.4°C	91.2°C	4	BD1	64.0°C	92.7°C	5	L2	62.7°C	90.9°C	6	L1	61.5°C	89.9°C	7	Q1	64.7°C	93.2°C	8	U1	61.5°C	90.2°C	9	TSW1	64.1°C	92.7°C	10	Q3	65.1°C	93.3°C	11	T1	79.0°C	106.6°C	12	Q101	69.6°C	98.3°C	13	C102	66.5°C	94.9°C	14	LF101	71.8°C	100.1°C	
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2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR ( MIN )	I/P : 230 VAC O/P : 115% Ta : 25°C	TEST : OK																																																												
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P : 305 VAC/100VAC O/P : 100% Ta= -55 °C	TEST : OK																																																												
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 60 °C NO DAMAGE	I/P : 305 VAC O/P : 100% Ta= 60 °C HUMIDITY= 95 %R.H	TEST : OK																																																												
5	TEMPERATURE COEFFICIENT	± 0.03 %(0~50°C)	I/P : 230 VAC O/P : FULL LOAD	± 0.003 %(0~50°C)																																																												
6	STORAGE TEMPERATURE TEST	1. Thermal shock Temperature : -60°C ~ +90°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 5 CYCLE 5. Input/Output condition : STATIC		OK																																																												
7	THERMAL SHOCK TEST	1. Thermal shock Temperature : -60°C ~ +65°C 2. Temperature change rate : 25°C / MIN 3. Dwell time low and high temperature : 30 MIN/EACH 4. Total test cycle : 10 CYCLE 5. Input/Output condition : 230VAC/Full Load		OK																																																												



# 240W Single Output Switching Power Supply

# HEP-240 series

8	VIBRATION TEST	1 Carton & 1 Set (1) Waveform : Sine Wave (2) Frequency : 20~500Hz (3) Sweep Time : 12min/sweep cycle (4) Acceleration : 10G (5) Test Time : 72min in each axis (X.Y.Z) (6) Ta : 25°C	TEST : OK
9	CAPACITOR LIFE CYCLE	HEP-240-24:SUPPOSE C102 IS THE MOST CRITICAL COMPONENT (1) I/P : 230VAC O/P : FULL LOAD Ta= 25 °C LIFE TIME (2) I/P : 230VAC O/P : FULL LOAD Ta= 60 °C LIFE TIME (3) I/P : 230VAC O/P : 75% LOAD Ta= 60 °C LIFE TIME	(1) 477984 HRS (2) 42248 HRS (3) 66755 HRS
10	MTBF	Conducted by Parts Stress Analysis Prediction 171.3K hrs min. MIL-HDBK-217F (25°C)	
11	DMTBF/Accelerated Life Test	Demonstration Mean Time Between Failure(Expected Life) : 55,000 hours @ Tcase 75°C	

TEST RESULT	TESTER	REVIEW	APPROVAL
PASS	DANIEL GAO	SANFORD SU	VINCENT TSENG

2003/12/12 A50-F023