



# C € KK

#### Features

- · Land Grid Array(LGA)surface mount
- Ultra compact size (12.19x12.19x3.1mm)
- 3~14.4Vdc wide input range
- Programmable output voltage from 0.6~5.5Vdc
- · High efficiency up to 91%@ 12Vin
- · Remote ON/OFF control
- Ultra-wide operating temperature range -40 ~ +90°C
- Protections: Short circuit (Continuous)
- No minimum load required
- · 3 years warranty











## Applications

- Telecom system
- Server and storage equipment
- Industrial control facility
- Distributed power architectures
- · Intermediate bus voltage applications
- Renewable energy
- Battery management system(BMS)
- Field programmable gate arrary(FPGA)

## GTIN CODE

MW Search: https://www.meanwell.com/serviceGTIN.aspx

## Description

The SPOL-12 series is a 12 Ampere non-isolated programmable point-of-load DC-to-DC converter with SMD package ideal for embedded applications. Its main features include ultra-compact size (12.19\*12.19\*3.1mm), wide input range 3~14.4Vdc and tunable output voltage from 0.6~5.5 Vdc via external resistor, wide working temperature -40~+90°C, remote ON/OFF function and short circuit protection. This makes it very suitable for intermediate bus architectures found in various applications such as industrial, distributed power, telecom and datacom applications.



Remote ON/OFF control P: Positive logic N: Negative logic Output current (12 Amp) Series name

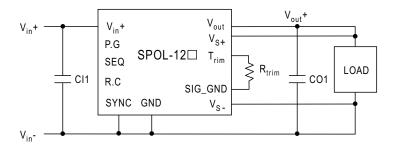
	INPUT		OUTPUT				
ORDER NO.	Vin RANGE	Iin		Vout	Iout	EFFICIENCY (TYP.)	CAPACITOR LOAD (MAX.)
		NO LOAD	FULL LOAD	₩ out	Tout	(,	( 5)
	Normal 12V (3 ~ 14.4V)	200mA	6A	5.5V	91%@5.5V	91%@5.5V	200µF
		180mA	5.4A	5V		91%@5V	
		110mA	3.8A	3.3V		88%@3.3V	
<b>SPOL-12</b> □ = P,N		80mA	2.9A	2.5V		86%@2.5V	
P: Postive N: Negative		60mA	2.2A	1.8V		-	
		50mA	1.85A	1.5V			
		50mA	1.6A	1.2V			
		30mA	0.93A	0.6V		65%@0.6V	

Note: The efficiency is test by normal input 12Vdc and full load @25  $^{\circ}$ C

## ■ Output Voltage Trim

The formula for output voltage  $T_{\rm rim}$ 

$$R_{trim}(K\Omega) = \frac{12K}{V_o - 0.6}$$



Output Voltage	Calculated $R_{trim}(K\Omega)$	
5.5V	2.44	
5V	2.727	
3.3V	4.444	
2.5V	6.316	
1.8V	10	
1.5V	13.33	
1.2V	20	
0.6V	∞(Open)	

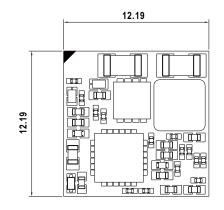


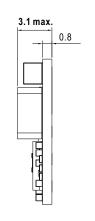
SPECIFICATION						
	VOLTAGE RANGE	3~14.4Vdc				
	START-UP TIME	30ms				
INPUT	START-UP VOLTAGE	3.0V max.				
	UNDER VOLTAGE SHUTDOWN (Typ.)	2.6V				
	RECOMMEND EXTERNAL FUSE					
	VOLTAGE ACCURACY	±3%				
	RATED CURRENT	12A				
	OUTPUT VOLTAGE TRIM Note.2	0.6V ~ 5.5V max. (Please see	page 2 for more detail)			
	RATED POWER	66W max.				
OUTPUT	RIPPLE & NOISE Note.3	50mVp-p max. @Vo<1.2Vdc; Vo>1.2Vdc 3% Vo mVp-p				
	LINE REGULATION Note.4	±0.4%				
	LOAD REGULATION Note.5	±0.2%				
	SWITCHING FREQUENCY (Typ.)	800KHz				
	MINIMUM LOAD	No minimum load required				
PROTECTION	SHORT CIRCUIT	Protection type : Continuous(N	o damage), automatic recovery			
	REMOTE CONTROL			OFF: Short to GND or ≦R.C≦0.6Vdc		
			or $0Vdc \le R.C \le 0.6Vdc$ ; Power	OFF: 1Vdc ≦R.C≦5.5Vdc		
FUNCTION		Over voltage threshold for P.G ON 116.5% Vo				
	POWER GOOD(P.G)	Over voltage threshold for P.G OFF 120% Vo				
		Under voltage threshold for P.G ON 91% Vo				
	COOLING METHOD	P.G low sink current @P.G = 0.2V 100µA  Force air convection				
	WORKING TEMP. Note.7	-40 ~ +90°C (Refer to "Derating Curve")				
	WORKING HUMIDITY	20% ~ 90% RH non-condensing				
ENVIRONMENT	STORAGE TEMP., HUMIDITY	-55 ~ +125°C, 10 ~ 95% RH non-condensing				
	TEMP. COEFFICIENT	0.03% / °C (0 ~ 90°C)				
	SOLDERING TEMPERATURE	Please see page 7 for more detail				
	VIBRATION	MIL-STD 202G ( 0~55Hz, 10G/1min period, 2hr.)				
	SAFETY STANDARDS	, .	oved; EAC TP TC 004 pending			
		Parameter	Standard	Test Level / Note		
	EMC EMISSION	Conducted	BS EN/EN55032	Class A(with external components)		
SAFETY &		Radiated	BS EN/EN55032	Class A(with external components)		
EMC		Parameter	Standard	Test Level / Note		
( Note.6)		ESD	BS EN/EN61000-4-2	Level 3, $\pm$ 8KV air, $\pm$ 6KV contact		
	EMC IMMUNITY	EFT/Bursts	BS EN/EN61000-4-4	Level 3, 2.0KV		
		Surge	BS EN/EN61000-4-5	Level 4, 2KV		
	MTBF	1132Khrs MIL-HDBK-217F(25	5°C)			
OTHERS	DIMENSION (L*W*H)	12.19*12.19*3.10mm (0.48*0	).48*0.122 inch)			
	PACKING	0.8g ; Please see page 11 for more detail				
NOTE	1.All parameters are specified at normal input(12Vdc), rated load, 25°C 70% RH ambient.  2.The output voltage range is limited by Vin. (Vout ≤ Vin - 2Vdc).  3.Ripple & noise are measured at 20MHz by using a 12" twisted pair terminated with a 0.1µf & 2x47µf capacitor, show at Vout= 1Vd 4.Line regulation is measured from low line to high line at rated load.  5.Load regulation is measured from 10% to 100% rated load.  6.The final equipment must be re-confirm that it still meet EMC directives. For guidance on how to perform these EMC tests, pleas refer to "EMI testing of component power supplies."(as available on http://www.meanwell.com)  7. The working temperature is test by 95.4x85mm, 2oz and 2 layer test board.  ※ Product Liability Disclaimer: For detailed information, please refer to https://www.meanwell.com/serviceDisclaimer.aspx					
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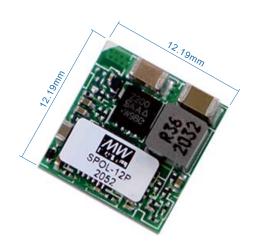


## ■ Mechanical Specification

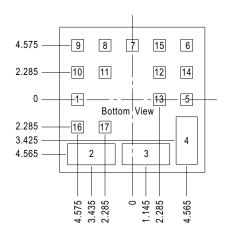
• Tolerance: ±0.25mm



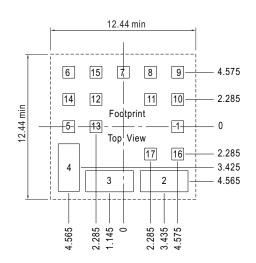








Pad2~4 Dimension = 4x1.78mm Pad1 & Pad5~17 Dimension = 1x1mm



Pad2~4 Dimension = 4.2x1.87mm Pad1 & Pad5~17 Dimension = 1.05x1.05mm

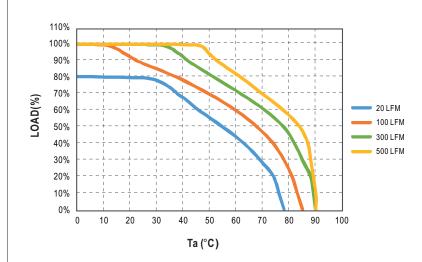
## ■ Pin Define

Pin-Out					
Pin No. Single		Pin No.	Single		
1	Remote ON/OFF	8,14,15,16,17	N.C		
2	Vin	9	SEQ		
3,7	GND	10	P.G		
4	Vout	11	SYNC		
5	VS+	12	VS-		
6	Trim	13	SIG_GND		

If Pin11 is not being used, connect the SYNC pin to GND. N.C= No Connection

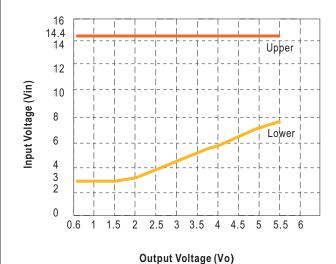






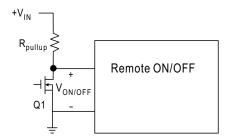
The derating curve was measured at 12V input and 5V output., all of the element can't be higher than 125°C.

## ■ Output Voltage vs. Input Voltage Set Point Area Plot





### ■ Remote ON/OFF Example Application Circuit



The circuit configuration for using the Remote ON/OFF pin is shown in figure. And the logic type active mode as the description below.

Positive Logic

SPOL-12P ON : Q1 OFF SPOL-12P OFF: Q1 ON

**Negative Logic** 

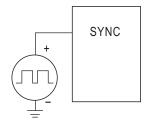
SPOL-12N ON : Q1 ON SPOL-12N OFF: Q1 OFF

#### ■ Power Good

Power Good monitor output. This open-drain output goes low during overcurrent, short-circuit, UVLO, overvoltage and undervoltage, overtemperature, or when the output is not regulated (such as an prebias output). An external pullup resistor to VDD or to an external rail is required. Included is a 20-µs deglitch filter. P.G pin can be connected through a pullup resistor suggested value  $100K\Omega$ ) to a source of 5VDC or lower.

#### ■ Synchronization

The module switching frequency can be synchronized to a signal with an external frequency within a specified range. Synchronization can be done by using the external signal applied to the SYNC pin of the module, with the converter being synchronized by the rising edge of the external signal. The Electrical Specifications table specifies the requirements of the external SYNC signal. If the SYNC pin is not used, the module should free run at the default switching frequency. If synchronization is not being used, connect the SYNC pin to GND.



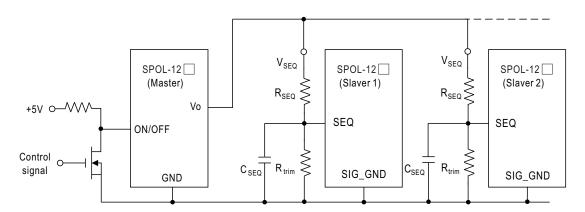


## ■ Output Voltage Sequencing

The SEQ pin can be used when master-slave power-supply tracking is required. The voltage applied to the SEQ pin should be scaled down by the same ratio as used to scale the output voltage down to the reference voltage of the module. This is accomplished by an external resistive divider connected across the sequencing voltage before it is fed to the SEQ pin. The minimum recommended delay between the ON/OFF signal and the sequencing signal is 10ms to ensure that the module output is ramped up according to the sequencing signal. This ensures that the module soft-start routine is completed before the sequencing signal is allowed to ramp up.

When an analog voltage is applied to the SEQ pin, the output voltage tracks this voltage until the output reaches the set-point voltage. The final value of the SEQ voltage must be set higher than the set-point voltage of the module. The output voltage follows the voltage on the SEQ pin on a one-to-one basis. By connecting multiple modules together, multiple modules can track their output voltages to the voltage applied on the SEQ pin.

To initiate simultaneous shutdown of the modules, the SEQ pin voltage is lowered in a controlled manner. The output voltage of the modules tracks the voltages below their setpoint voltages on a one-to-one basis. A valid input voltage must be maintained until the tracking and output voltages reach ground potential.



Schematic for Output Sequencing

#### ■ Surface Mount Information

#### 1. Pick and Place

The SPOL-12 Open Frame modules use an open frame construction and are designed for a fully automated assembly process. We suggest the pick and place operations is inductor.

#### 2.MSL Rating

The SPOL-12 Open Frame modules have a MSL rating of level 3.

#### 3. Storage and Handling

The recommended storage environment and handling procedures for moisture-sensitive surface mount packages is detailed in J-STD-033(Handling, Packing, Shipping and Use of Moisture/Reflow Sensitive Surface Mount Devices). Moisture barrier bags (MBB) with desiccant are required for MSL ratings of 3 or greater. These sealed packages should not be broken until time of use. Once the original package is broken, the floor life of the product at conditions of ≤ 30°C and 60% relative humidity 168 hours varies according to the MSL rating (see J-STD-033). The shelf life for dry packed SMT packages will be a maximum of 12 months from the bag seal date, when stored at the following conditions: < 40°C, < 90% relative humidity.



#### 4. Post Solder Cleaning and Drying Considerations

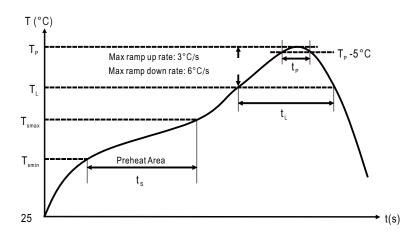
To avoid contamination on the soldering pads extra care has to be taken when handling the boards. Clean soldering surfaces don not generate as much gases when the flux reduce the metal oxides or react with contaminants during the soldering process.

#### 5.Nozzle

The SPOL-12 weight has been kept to a minimum by using open frame construction. Variables such as nozzle size, tip style, vacuum pressure and placement speed should be considered to optimize this process.

#### 6.Lead-free Reflow Profile

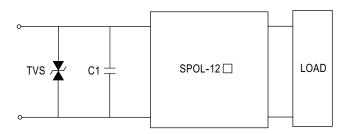
Power Systems will comply with J-STD-020 (Moisture/Reflow Sensitivity Classification for non-hermetic Solid State Surface Mount Devices) for both Pb-free solder profiles and MSL classification procedures. This standard provides a recommended forced-air-convection reflow profile based on the volume and thickness of the package. The suggested Pb-free solder paste is Sn/Ag/Cu (SAC). The recommended linear reflow profile using Sn/Ag/Cu solder is shown. Soldering outside of the recommended profile requires testing to verify results and performance.



Profile	Pb-Free Assembly
Average ramp-up rate (Tsmax to TP)	3°C/s max.
Preheat	
Temperature Min. (Tsmin)	150°C
Temperature Max. (Tsmax)	200°C
Ts (Tsmin to Tsmax)	60-120s
Temperature (TP)	245°C
Time maintained above	
Temperature (TL)	217°C
Time (tl)	60-150s
Time within 5°C of the specified	20-40s
Peak temperature (TP)	20-405
Ramp down rate (TP to TL)	6°C/s max
Time 25°C to peak temperature	8 minutes max.



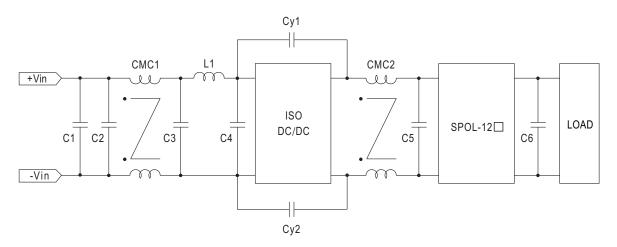
## ■ EFT and surge external input capacitor required



TVS	C1	
P4SMAJ13CA	10000μF/25V	

## ■ EMC Suggestion Circuit

※ Reguired external components to meet BS EN/EN55032 radiated Class A



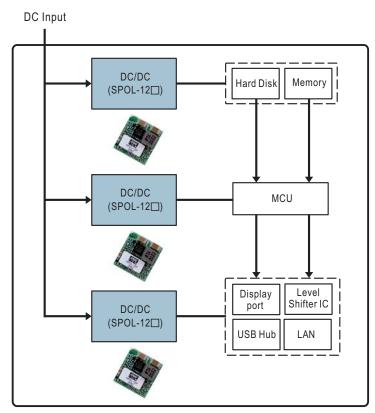
C1	C2,C3,C4	L1	C5	C6
220μF (E-cap)	4.7μF x 2 (MLCC)	3.3µH	10µF x 5 (MLCC)	47μF x 2 (MLCC)

CMC1	CMC2	Cy1, Cy2
2.4mH	2.1mH	2200pF x3
(CMC, T22x12x8)	(CMC, T22x12x8)	(MLCC)



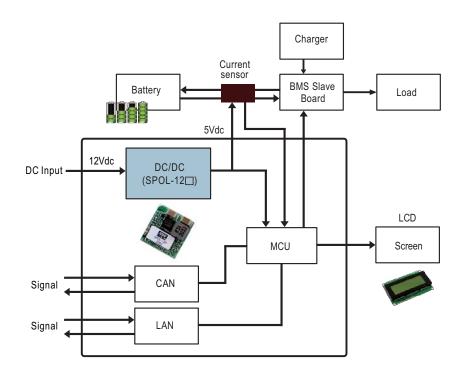
## ■ Typical Application

※ IPC (Industrial PC)



Field-Programmable Gate Array

### Green Energy

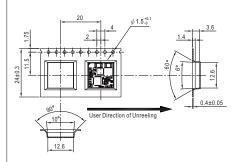


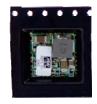


## ■ Packing

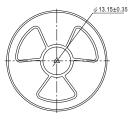
## **Reel Packing**

Unit: mm

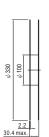




- 1).10 sprocket hole pitch cumulative tolerance ±0.2 mm.
  2).All dimensions meet EIA-481-2A requirements.
  3).Component loader per 13" reel : 850 pcs.
  4).All dimensions = ±0.1 mm.

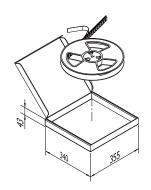


Package: 1 Tape Reel = 850 pcs

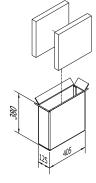








1 Tape Reel = 850 converters



Carton accommodates 2 boxes 1700 converters per carton







MPQ Per Tube (PCS)	One Box G.W.	Max. Q'TY/ Carton(PCS)	One Carton G.W.
850	1.11Kg	1700	3Kg

Note: MOQ is not require for sample order. Each tape package consit 850pcs, please consolidate the requirements and place the order with tape package if possible.

#### ■ Installation Manual

Please refer to: http://www.meanwell.com/manual.html